LLE Lockout/Tagout (LOTO) Safety Training

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LOTO Specialist
Outline

- **LLE INSTRUCTION 6300**
- Lockout/Tagout (LOTO) Definitions
- Lock, lockout devices, and equipment requirements
- Procedures
- Install, removal, transfer and testing - verify
- Multi-worker LOTO
- Multi-point LOTO
- Removal of locks
- Training
- Audits
- Approved Equipment
- OSHA Exception
LLE INSTRUCTION 6300 - Lockout/Tagout (LOTO) Program

The LLE Lockout/Tagout (LOTO) Program:

• Applies to the entire laboratory
• Defines LOTO requirements including procedures, training, audits
• Identifies standardized locks and lockout devices that will be used
• Requirements/instructions for LOTO have been removed from LFORM
• Within the Omega Facility (60, EP, CT&F) LFORM still governs the administration of LOTO as it applies to the Facility
Stored Energy Can Be Hazardous

The purpose of this instruction is to ensure the safety of personnel who could be injured by the unexpected operation of equipment or release of (hazardous) energy while servicing or maintaining equipment.

Hazardous energy – Energy sources (such as chemical, electrical, laser, potential, kinetic, and thermal) that can cause injury or equipment damage.
Worker Roles and Responsibilities

- Authorized Worker - A person who locks out or tags out equipment in order to perform maintenance.

- Lead Worker – An authorized worker who is initiating maintenance or repair of equipment where multiple authorized workers will be participating. This may include overseeing the implementation of a group LOTO, a multi-point LOTO, or both.

- Work Area Supervisor – Is a designated individual responsible for specific work area(s)

- LOTO Work Area Supervisor – Is a designated individual responsible for review of LOTO procedure, may be different from above
LOTO Work Area Supervisor

**LOTO Supervisor**

- Reviews procedures
- Grants permission to install LOTO and perform work

Or

- After work is complete – gives permission to begin testing

- Gives permission for equipment to be restored to use

<table>
<thead>
<tr>
<th>Functional area</th>
<th>LOTO Supervisor</th>
<th>Alternate LOTO Supervisor</th>
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</thead>
<tbody>
<tr>
<td>OMEGA Facility</td>
<td>Shot Director</td>
<td>OMEGA Laser Facility Manager/Associate Laser Facility Manager</td>
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<tr>
<td>OMEGA EP Facility</td>
<td>Shot Director</td>
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<td>Cryo &amp; Tritium Facility (C&amp;TF)</td>
<td>C&amp;TF Manager</td>
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<tr>
<td>Optical Manufacturing (OMAN)</td>
<td>OMAN Group Leader</td>
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<tr>
<td>Laser Development Laboratory and MTW OPAL</td>
<td>MTW Shot Director</td>
<td>Laser Technology Development Group Leader</td>
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<td>Mechanical Rooms, including all building services (power, lighting, plumbing, N2, LN2, HVAC, etc.)</td>
<td>Building Operations and Management Facility Manager</td>
<td>Administrative Division Director</td>
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<tr>
<td>All areas not listed above</td>
<td>Electrical Safety Officer/LOTO Specialist</td>
<td>Chief Safety Officer Mechanical Safety Officer</td>
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LOTO Devices Must Meet the Following OSHA Criteria to Ensure That They are Effective and Not Removed Inadvertently

• Devices must be designated by color, shape, or size. (ABUS, Red, Unique Keyed Lock (shank length variations are allowed))

• Devices must be strong enough that they can’t be removed inadvertently. Tagout devices must be attached with a single-use, self-locking material such as a nylon cable tie.

• Any worker who sees a LOTO device must be able to recognize who attached it and its purpose.

• Each lock must have a unique key or combination.
Only Approved Locks May be Used for Lockout

- Locks are engraved with Key serial numbers
- Installer shall maintain control of key until lock is removed
- ID Tags will accompany each lock with, at a minimum, the installers name and installation date clearly printed
Only the Approved Red Danger Tags May Be Used for Tagout at LLE

- Every tag must be filled out completely.
- Within the Omega Facility, the Tag number will correspond to the appropriate Out of Commission (OOC) Log number entry, all other areas may mark the Tag No. “n/a”.

Locks shall be used where feasible, otherwise use a Tagout
LOTO Procedures

• Written procedures shall be developed and utilized for the control of potentially hazardous energy when workers are engaged in maintenance activities.

• Authorized workers who lockout or tagout equipment or do maintenance must follow appropriate dedicated LOTO procedure or the specific procedures of the LOTO Form as applicable.

• Copies of LOTO Forms will be maintained in the individual work areas.
LOTO Procedure Form

- LOTO Procedure Form will be used to detail and approve the specific procedures required for a particular task.
- For any foreseeable or routine task, a dedicated LOTO procedure may be published. It shall have all the elements and signatures of the LOTO Form.
- In all other instances LOTO Form will be used.
LOTO Procedure Form

- Fill out Section 1 & 2
- Fill out Columns 2 & 3
- Review with LOTO Supervisor – signature
- Fill out Columns 4, 5, & 6
- Perform Work
- Fill out Column 7
- Clear with LOTO Supervisor – signature
Workers **Must** Do The Following Before Maintenance Begins

1) Review the maintenance or service procedure and obtain permission to proceed from the Work Area Supervisor.

2) Follow documented LOTO procedures.

3) Inform all affected workers of equipment shutdown.

4) Shut down equipment.

5) Isolate or block hazardous energy.

6) Lockout and/or tagout all required energy isolation devices.

7) Remove any potential (stored) energy, e.g. discharge capacitors, vent pressurized tanks, drain hazardous liquids, etc.

8) Verify the equipment is isolated from hazardous energy and de-energized.
Step to Follow for Removing Lockout or Tagout Devices

If maintenance/repair is complete and equipment is in a safe condition to be powered:

1) Clear work area of all tools and equipment
2) Communicate intent to operate equipment
3) Ensure all workers are clear of the work area
4) Verify equipment power controls are off or in a neutral position
5) Remove lockout, tagout, and energy isolation devices
6) Update the status in the logbook
7) Energize equipment
Temporary Removal of Locks and Tags for Testing of Equipment

When energizing equipment for testing, temporary removal of lockout devices is allowed, as follows:

1) Execute steps for removing and clearing the Lockout/Tagout (Slide 16)
2) A trained operator shall be responsible for supervising and/or conducting equipment testing.
3) Ensure area is clear of other workers
4) Proceed with testing

If further repairs are required, reinstall Locks/Tags per section above (Slide 15)
Workers **Must** Do The Following When Transferring A Lockout

If maintenance is incomplete, and responsibility is being transferred to another authorized worker:

1) Obtain authorization from the Work Area Supervisor to transfer responsibility,
2) Remove all unnecessary materials and tools
3) New (in coming) authorized worker shall install their lock bearing a tag having owner’s name and transfer date/time
4) Current (off going) authorized worker shall remove their lock

**Keys Shall Never Be Transferred!!**
Multiple Workers – Group Lockout

When multiple workers are involved with a task:

- One worker shall be assigned the role of Lead Worker
- The Lead Worker shall perform the LOTO install steps
- A device will be used that accepts multiple locks
- Each additional worker shall add a lock that is under their exclusive control and shall confirm that the equipment is isolated from hazardous energy and de-energized
- Lead Workers lock will remain on until all work is completed
Multi-point LOTO

- Multi-point LOTO is required for maintenance or repair of equipment or systems for which multiple potential hazardous energy sources or multiple LOTO locations exist.
- A Lead Worker will be designated to verify LOTO are installed in all required locations.
Multi-point lockout - Lead Worker’s Tasks

Lead Worker will:

• Ensure that the procedure(s) is followed
• Track that each LOTO is installed (per above section)
• Verify that all required LOTO points are installed and all keys are placed in the group lock box
• The Lead Worker’s lock is the first lock to be applied on the group lockbox and the lock must stay in place for the duration of all work.
• The Lead Worker’s lock will be the last lock to be removed

Additional workers add their lock to the group lockbox while they are working
Shift changes – Transferring a LOTO

• Employers must ensure the continuity of worker protection by providing for the orderly transfer of lockout or tagout device protection between off-going and incoming workers.

• Locks, never keys, will be transferred between workers at the LOTO location.
  • The oncoming worker will install their lock and then
  • The off-going worker will remove their lock.

Keys Shall Never Be Transferred!!
Removal of Lock by Someone Other Than Installer

If a lock or tag must be removed by someone other than the installing worker:

• Due diligence must be exercised in attempting to communicate with the installer to understand the state of the equipment and status of the work
• Review and approval by the LOTO Specialist or Chief Safety Officer is required
• The safety office may choose to perform further investigation to understand the root cause
Removal of Lock by Someone Other Than Installer – Spare Keys

To obtain a spare key see:

• OMEGA Facility – Shot Director
• O & M – John Sawyer
• All Other Areas –
  • LLE LOTO Specialist or
  • LLE Chief Safety Officer

Spare key must be requested from LOTO Specialist
Long-term Shutdown of Equipment

Permanent disabling of hazardous energy sources should be done where possible:

• Disconnect electrical supplies/connectors
• Use of shorting bars on capacitors
• Removal of isolation valves or pipe sections to prevent any energy source reaching the system
• As needed, a lock with ID tag may be installed.
Provisions for Lockout Must be Included on New Equipment

All new fabricated or purchased equipment must have a provision to accept a lock or lockout device if hazardous energy is accessible within the equipment.
Understand purpose and use of LOTO devices

Workers who may be exposed to hazardous energy must:

• Be able to recognize hazardous energy sources (type and magnitude)
• Obtain the methods and means necessary for isolating and controlling hazardous energy
• Verify that the energy is controlled or de-energized to the greatest extent possible
• Not operate equipment that is locked or tagged out
• Complete the annual refresher training to ensure understanding of current/new policies
LOTO Program Audit

An annual audit of all in-progress and completed LOTO forms:

• Will be performed by the Laser Facility Manager for the Omega Facility and by the respective Safety Officer for all other areas of LLE

• If the auditor finds that workers are not following a procedure or that the procedure is not complete and comprehensive, the deficiencies must be corrected and workers re-trained
Lockout Devices

Ball Valve Devices

Circuit Disconnect Devices
LLE Approved LOTO Equipment

Parts Catalog – Grainger Part #

- Lockout Hasp
  45MZ81

- Wrist Coil with Key Ring, Red
  25PA31

- Red Plastic Group Lockout Box
  45KY16

- Plug Lockout, Plastic, 110 Voltage
  48KV17

- Plug Lockout, Polyethylene, 110/220/550/600 Voltage
  6DGN2
LLE Approved LOTO Equipment (continued)

Parts Catalog – Grainger Part #

5UKR1
5UKN5
5UKK9

Padlock Station, Unfilled
3LTL4
Energy Isolating Device

- Isolate the equipment from the energy source
- Isolation device
  - Circuit breaker
  - Pressure valve
  - Machine block
OSHA Exception

Written procedures are NOT required where all the following elements exist and the LOTO Specialist or Chief Safety Officer has approved:

• The equipment has no potential for stored or residual energy or re-accumulation of stored energy after shut down which could endanger workers;
• The equipment has a single energy source which can be readily identified and isolated;
• The isolation and locking out of that energy source will completely de-energize and deactivate the equipment;
• The equipment is isolated from that energy source and locked out during servicing or maintenance;
• A single LOTO device will achieve a locked-out condition;
• The LOTO device is under the exclusive control of the authorized worker performing the maintenance;
• The maintenance does not create hazards for other workers;
• No unexpected activation or re-energization of the equipment has ever occurred during maintenance.