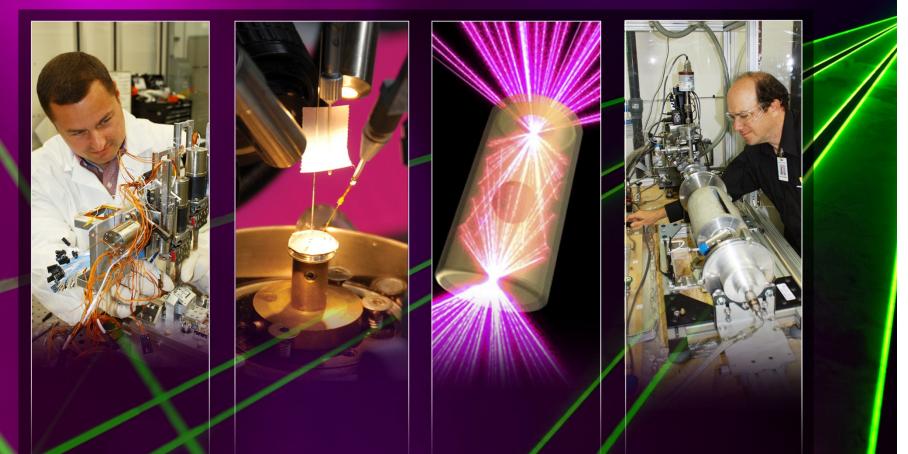
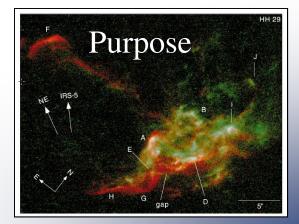
Target Basics Brent Blue, General Atomics

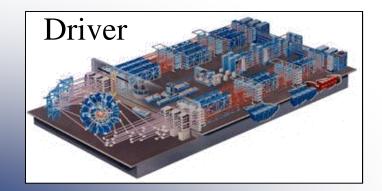


Omega Laser Facility Users Group April 26th, 2012



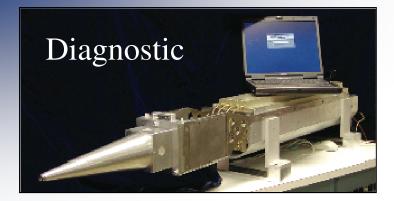
What makes a successful experiment?





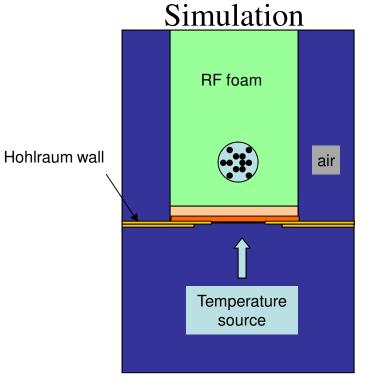
Results



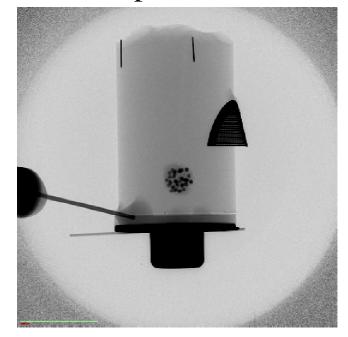




Knowledge of a real target is critical to experimental success

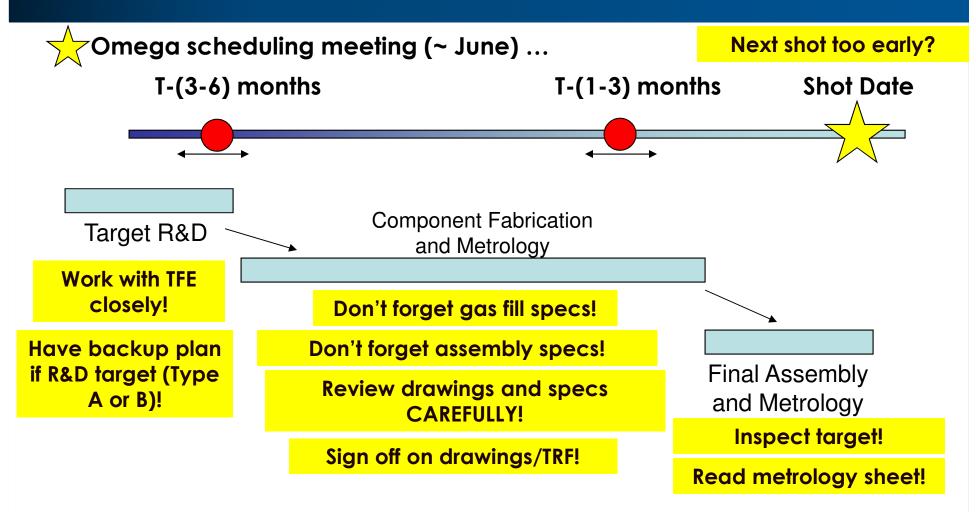


Experiment





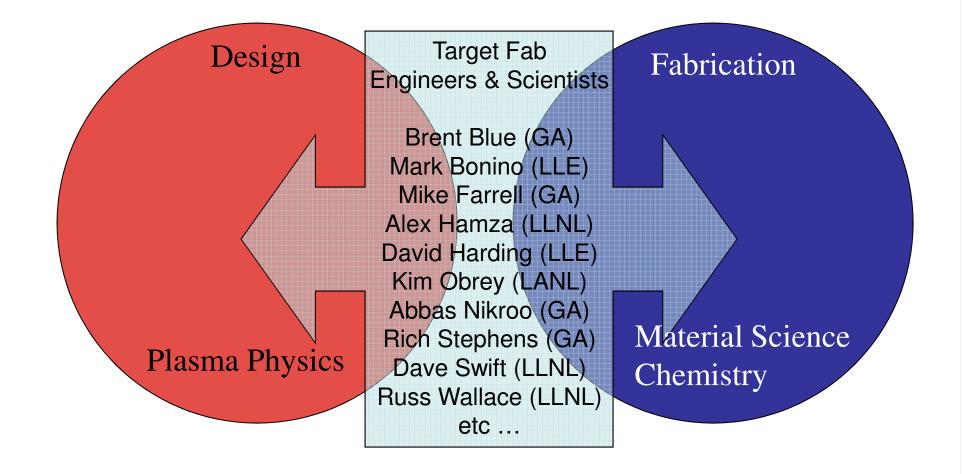
Blueprint for a successful target acquisition



Plan early and stay engaged throughout the target production timeline

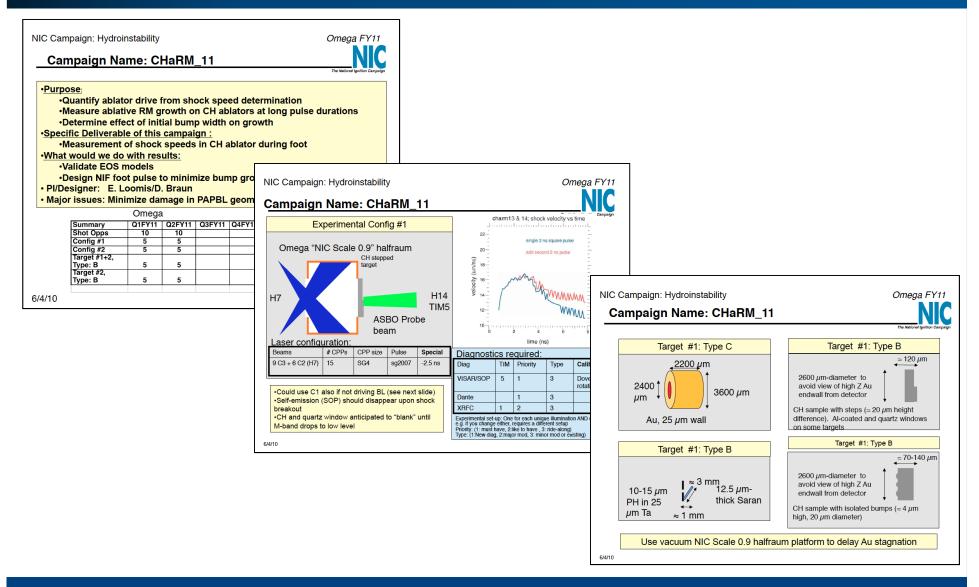
🔶 GENERAL ATOMICS

Engage target fabrication early



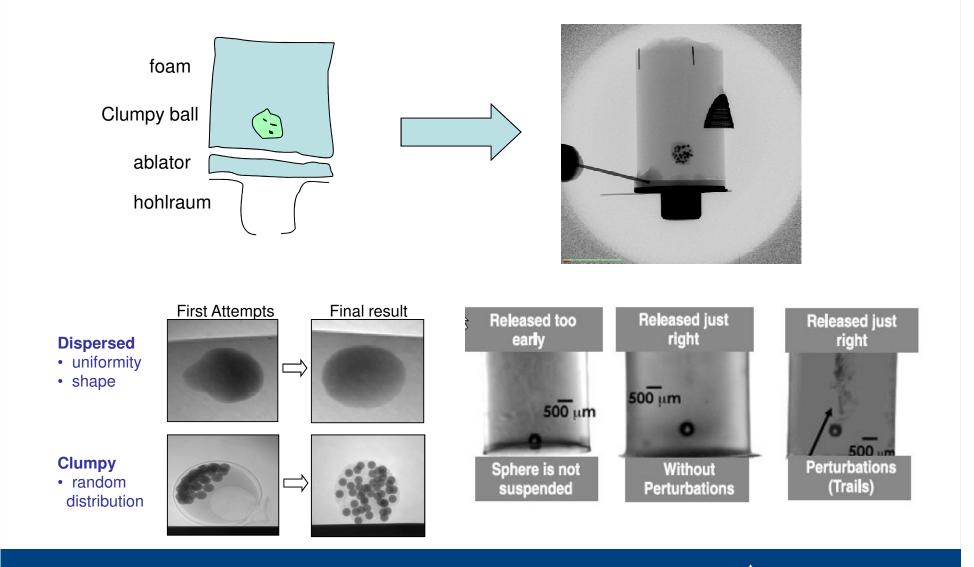


"3 page" experiment request is an effective tool in communicating the target needs





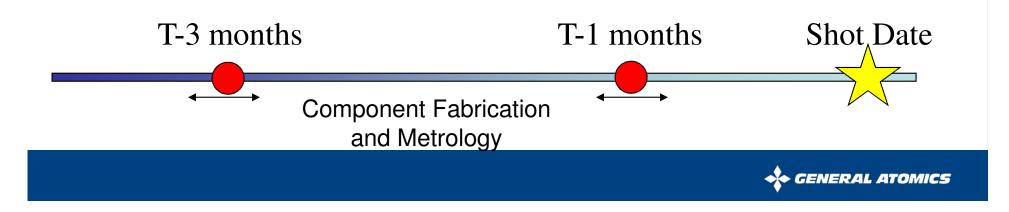
NLUF AstroShock targets required significant R&D to determine if we could even make the targets



GENERAL ATOMICS

It's now time to specify the target

- Design Finalized!
- We know that we can make it
 - All R&D completed
- Enough time to make, nominally 3 months
 - Can be longer for complex parts
- All parameters specified
 - Dimensions
 - Materials
 - Tolerances
 - Metrology



OMEGA target request process starts with the target request form: TRF

eneral Atomics	Target Re	quest Form					
eneral Assembly	y Final Dat	a Lab Coordinator	Plan Summary	Feedback	Help		
			Go To Order #	296 Ver	sion: Original 👻		
				ShotDate: 05/0	6/2009		
			Experiment S	ihot Name: Diag	Dev-CIS-09A		
			Help	<u>p with this f</u>	orm		
*Experiment Shot Name	DiagDev-CIS-	09A		*Requ Labo	esting ratory LLE ▼		
*Experiment Series	Fast Ignition	•		*Coord	linator Bonino, Mark	•	
*Sub-Program	NIC-Dev	▼		*Shot I	acility Omega 🔻		
*Program	NIC-DDI 🔻				ot Date 05/06/2009		
				Total No	Imber Shots 5		
*PI Name		Phone #	E-Mail				
Theobald, Wolfgan	ig 🔻	585-273-2628	wthe	elle.rochester.	edu		
Stoeckl, Christian	•	585-273-2633	csto@	elle.rochester.e	du		
Fully Assembled Ta	irget ID						
*Brief Target or Cor	nponent Des	cription Cu Cone & SI	hell, old name is In	t-FI-09D			
Note: Fields marked	with * are se	archable.					
			Attached Docun	nents PI Atta	ch Document		
			Format	Drawing Num	ber Description		
			Edit PPT	NA			



Target request form (TRF) documents target types, quantities, specifications

Component Type		Fab. Center	Best E	ffort						
Order	🖲 GA 🔘 Non-GA	-	None -							
General Descriptor	-	WONO								
Primary Descriptor	-	GA Order								
Usage	External O Internal	Customer #								
Edit/Add Remove Clear Edit Area										

Check here if any component requires assembly

	GA	Fab Center	Component Type	General Descriptor	Primary Descriptor	Group	Secondary Descriptor	Due date	Qty.	Usage	Best Effort	WONO	GA Order	Cust.#		
Edit	GA	IDC	Capsule	сн	CHsingle	A	40 micron SCD to CPM, 2 racks of 12	03/06/2009	24	Internal	None	C30272-9570	IDC-LLE- 296-Int- FI-09D Rev 0		<u>Order</u> Specs	<u>Status</u>
Edit	GA	IDC	Capsule	сн	CHsingle	A	40 micron SCD for TCC and neutronics reference	04/06/2009	7	External	None	C30272-9570	IDC-LLE- 296-Int- FI-09D Rev 0		Order Specs	<u>Status</u>
Edit	GA	СРМ	Micromachining	Cone/Shield	Cone	A B C	25 mic thick Cu Cone	04/13/2009 04/13/2009 04/13/2009	5	External	None	C30272.9490	COM-Int- FI-09D Cone & Shell	Int-FI-09D	<u>Order</u> Specs	<u>Status</u>
Edit	GA	DDC	Capsule	Сгуо	SCD	A	CD shells	04/16/2009	6	External	None	C30272 3020	DDC 296 DiagDev- CIS-09A		<u>Order</u> Specs	<u>Status</u>

Clear

Query

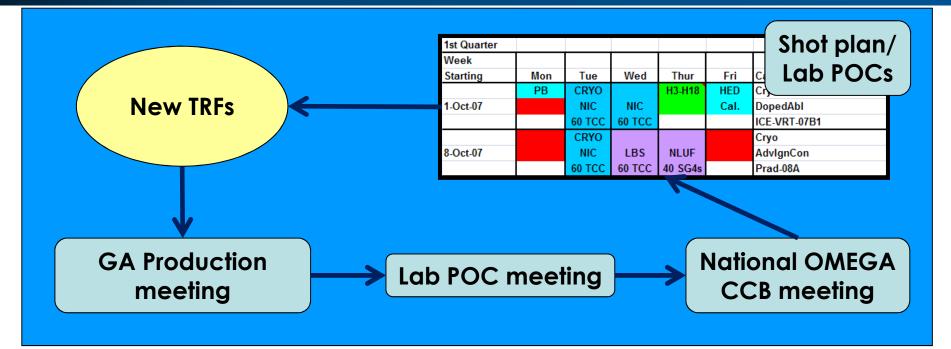
Save as New

2008 Laboratory for Laser Energetics

Update



High level scheduling completed in close partnership with laboratory POCs, TFEs, and PIs



OMEGA change control board process

- Discuss all OMEGA targets:
 - Track status
 - Flag and resolve issues
 - Planning



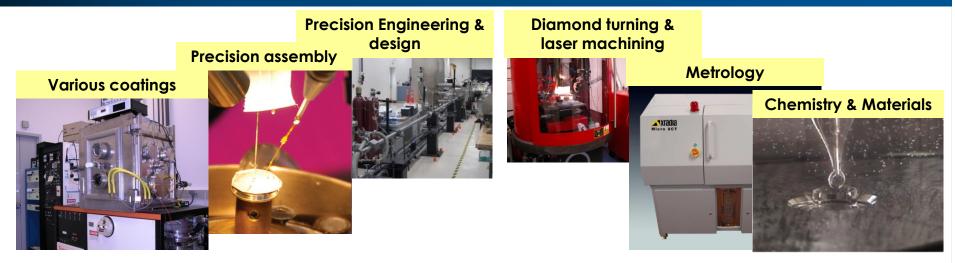
Components and targets for ICF program are primarily made at GA and the national labs



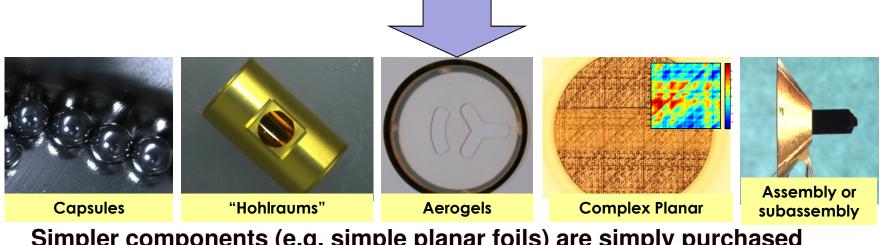
Assembly is performed primarily at the laser facilities



A variety of capabilities are needed for fabrication of various classes of ICF targets



Multiple capabilities are often needed to make a single target



Simpler components (e.g. simple planar foils) are simply purchased

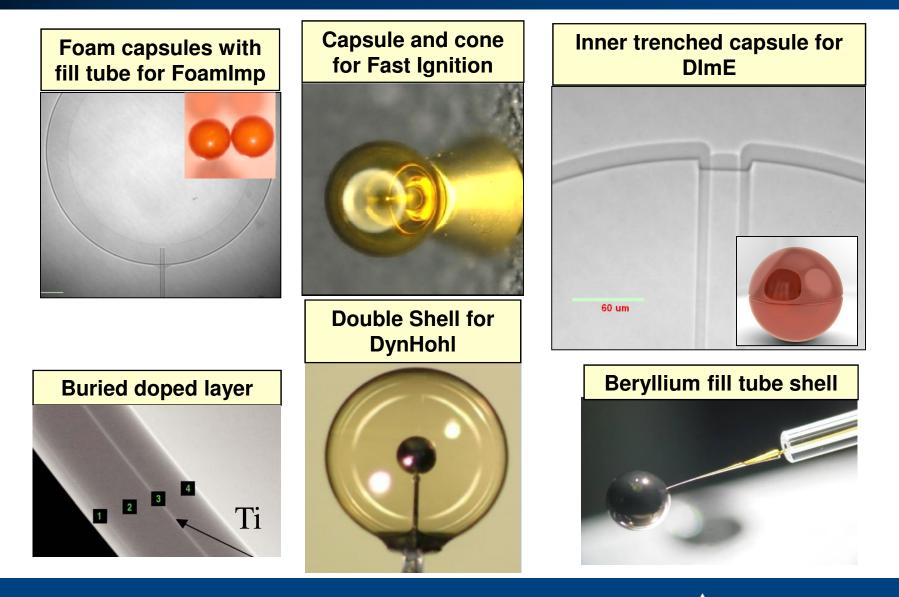


Machined components can come in a variety of flavors





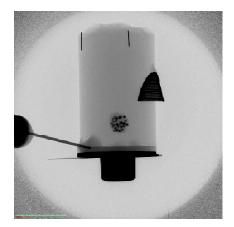
Not all shells are alike (but they are all round)!

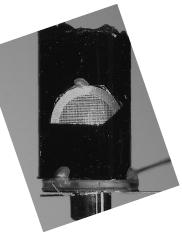




Metrology: the final critical fabrication step

	Group B			Clumpy Alu	uminum O						
No.	Specification	Value	Specification Tolerance ±	B1	B2	B3	B4	B5	B6	Meas. Error±	Note
1	Foam Density (mg/cc)	300	30	296	296	296	296	294	294	4	Batch average: Measured on 2 witness pieces of foam for each batch
	Z Distance from center of ball to drive face (um)	900	200	980	1117	1159	1113	976.3	885.32	10	Measured by radiography
	Distance of ball center from axis of foam (um)	0	500	346	269	178	82	384.45	254.75	20	Measured by radiography
5	Diameter of Foam Cylinder (mm)	3.9	0.2	3.92	3.84	3.91	3.88	3.69	3.69	0.02	
	Minimum Length of Foam Cylinder (mm)	5	1	6.0	6.1	5.7	5.8	5.9	5.4	0.1	Length must be >4000um, foam may have rough edge on the end of the foam (but drive face will be smooth)
7	Maximum deviation from Flatness (um)	<30									Best effort; Measured on drive side face on a sampling of targets at Alberquerque
8	Ball clump/distribution diameter (um)	1000	NA	1172	1035	1063	1062	911	903	200	
10	Number of balls in clump (#)	46	5	37	46	21	34	30	43		
11	Ball diameter (um)	130	NA	130	130	130	130	130	130		
	ball material	Ruby (Al2O3 + <0.05% Cr)									
	Batch ID Number			RF090616-A	RF090616-B	RF090616-C	RF090616-D	RF090430-B	RF090430-D		





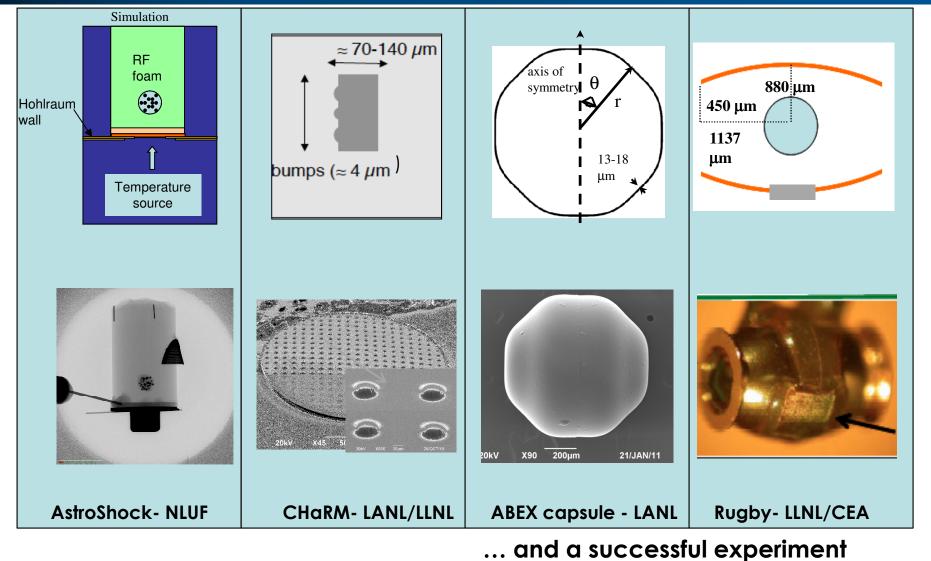
Know what you are shooting before the shot

Target destroyed

Can't go back

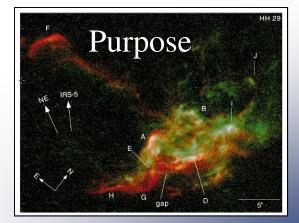


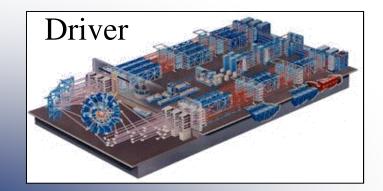
Early planning, close communication and iteration with target fab allows fabrication of complex targets ...





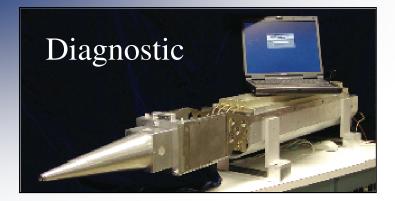
Quality targets for quality experiments!





Results









GA's major infrastructure has made it a natural choice for development and production of targets

